INSTALLING BEARING IN 27SI/200 or 27SI/202 DE HOUSING

WARNING!!! ALWAYS USE PROPER EYE PROTECTION WHEN PERFORMING ANY MECHANICAL REPAIRS TO A VEHICLE – INCLUDING, BUT NOT LIMITED TO, ANY INSTALLATION AND OR REPAIRS TO THE DELCO REMY ALTERNATORS. FAILURE TO USE PROPER EYE PROTECTION CAN LEAD TO SERIOUS AND PERMANENT EYE DAMAGE.

Earlier housings used a felt washer and retainer washer between the bearing and housing.

NOTICE! DO NOT USE A FELT WASHER AND RETAINER WASHER IN THIS NEW HOUSING!

Install the bearing into the housing cavity with the closed side of the bearing against the housing and the open side of the bearing on the outside exposed to view.