

INSTALLATION OF 37MT, 41MT AND 42MT FIELD TERMINAL OUTER INSULATOR

WARNING!!! ALWAYS USE PROPER EYE PROTECTION WHEN PERFORMING ANY MECHANICAL REPAIRS TO A VEHICLE – INCLUDING, BUT NOT LIMITED TO, ANY INSTALLATION AND OR REPAIRS TO THE DELCO REMY STARTING MOTORS. FAILURE TO USE PROPER EYE PROTECTION CAN LEAD TO SERIOUS AND PERMANENT EYE DAMAGE.

Only perform the mechanical functions that you are properly qualified to perform. Mechanical repairs that are beyond your technical capabilities should be handled by a professional installation specialist.

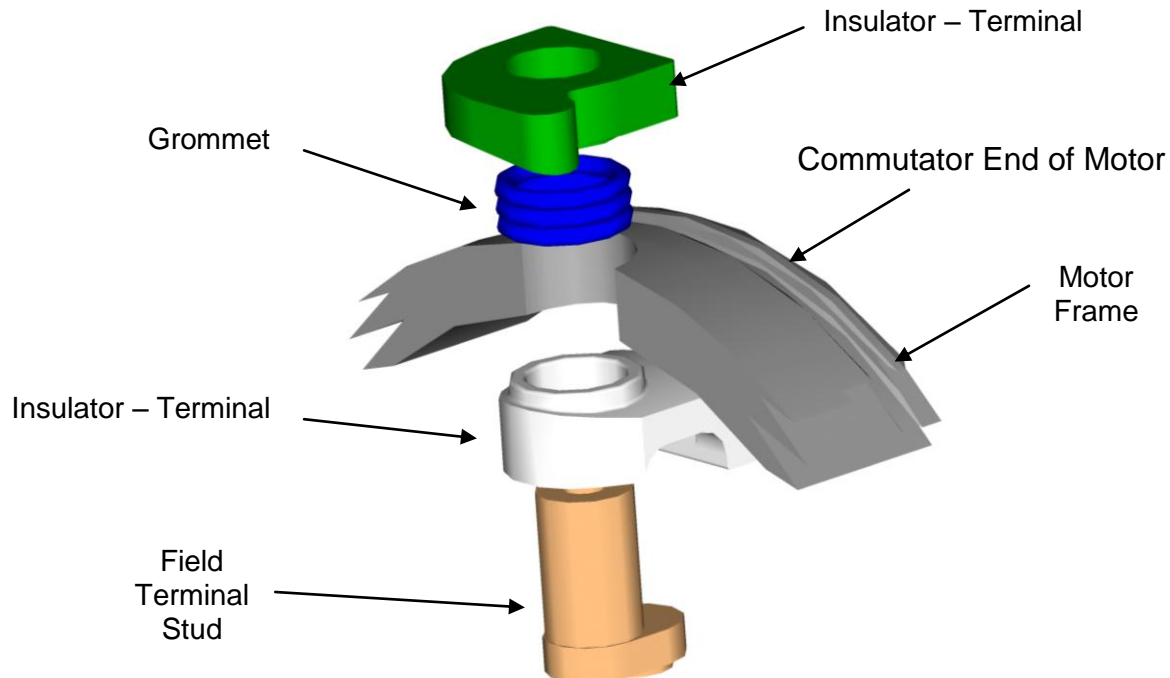
FOLLOW ENGINE AND/OR VEHICLE MANUFACTURER'S INSTRUCTIONS CAREFULLY WHEN REMOVING AND INSTALLING THE STARTER.

The Grommet and Insulator-Terminal were designed to replace the insulator-Terminal (rubber grommet).

- The Insulator-Terminal inside the frame has been included in this package in case it needs to be replaced.

ASSEMBLY INSTRUCTIONS

- Insert Grommet over field coil terminal inside of frame hole.
- Place Insulator-Terminal on top of seal. Make sure that the flat portion is facing the commutator end of starter (opposite of the drive end) and curved face conforms to the starter frame.
- Place connector strap on the motor terminal of the solenoid first, then place other end on top of the outer insulator. Insert torx head screw through strap and outer insulator and torque to 75-95 lb in.
- The torx head screw that fastens the solenoid to the connector strap on the 37MT or 41MT should be torqued to 75-95 lb in. The nut fastening the connector strap to the solenoid on the 42MT should be torqued to 180-240 lb in.



Technical support: USA 800 854 0076, Mexico 01 800 000 7378, Brazil 0800 703 3526, South America 55 11 2106 6510 or visit delcoremy.com

NOTICE - Only licensed Remy International, Inc. product and component parts should be used, and the use of other parts or modifications not approved by Remy International, Inc. will void all applicable warranties. The failure to carefully follow these Installation Instructions, set forth above, will void all applicable warranties. DELCO REMY is a registered trademark of General Motors Corporation, licensed to Remy International, Inc. Pendleton, IN 46064.