**WARNING!!!** ALWAYS USE PROPER EYE PROTECTION WHEN PERFORMING ANY MECHANICAL REPAIRS TO A VEHICLE – INCLUDING, BUT NOT LIMITED TO, ANY INSTALLATION AND OR REPAIRS TO THE DELCO REMY STARTING MOTORS. FAILURE TO USE PROPER EYE PROTECTION CAN LEAD TO SERIOUS AND PERMANENT EYE DAMAGE.

Only perform the mechanical functions that you are properly qualified to perform. Mechanical repairs that are beyond your technical capabilities should be handled by a professional installation specialist.

**FOLLOW ENGINE AND/OR VEHICLE MANUFACTURER’S INSTRUCTIONS CAREFULLY WHEN REMOVING AND INSTALLING THE STARTER.**

The contents of this package will service motor terminals on a number of starters. In most cases, improved sealing of the terminal will result. Types of installation are as follows:

1. **Terminals on Field or Commutator End Frames Using Molded Insulators.**

   The entire contents of this package are to be assembled as shown.

   ![Fig. 1](image)

   **Fig. 1**

   - Torque 240/300 in-lb
   - Washer
   - Insulate
   - Molded Insulator
   - Rubber Brushing

2. **Terminals on Commutator End Frames Using Metal Washers between Frame and Terminal.**

   Only the rubber bushing contained in this package is used as shown.

   ![Fig. 2](image)

   **Fig. 2**

   - Torque 240/300 in-lb
   - Metal Washers
   - Rubber Brushing
   - Metal Washers

Technical support: USA 800 854 0076, Mexico 01 800 000 7378, Brazil 0800 703 3526, South America 55 11 2106 6510 or visit delcoremy.com

**NOTICE** - Only licensed Remy International, Inc. product and component parts should be used, and the use of other parts or modifications not approved by Remy International, Inc. will void all applicable warranties. The failure to carefully follow these Installation Instructions, set forth above, will void all applicable warranties. DELCO REMY is a registered trademark of General Motors Corporation, licensed to Remy International, Inc. Pendleton, IN 46064. © 2012 Remy International, Inc. All rights reserved.